

Technical Data Sheet



ALTECH PA66 ECO 1000/507

Base Polymer	Polyamide 66
Special Features	impact modified, contains recycled material
Market Segment	Automotive, building and construction, various
Application Area	fixtures / fittings, various
Typical Applications	housing and automotive trim unpainted, cable ties, clips, various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content 0,15 % max. moisture content
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Processing Injection Moulding	melt temperature 270-290 °C mould temperature 40-80 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress (3.5% Strain)	85	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	70	MPa	ISO 527
Tensile Elongation at Yield	5	%	ISO 527
Tensile Elongation at Break	25	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	13	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	65	°C	ISO 75-1/-2
Rheological Properties			
Shrinkage (lengthwise, 24h)	1.8 - 2.2	%	ISO 294-4
Shrinkage (lateral, 24h)	1.7 - 2.1	%	ISO 294-4
Physical Properties			
Density	1130	kg/m ³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.46	kg CO ₂ eq./kg	ISO 14040, 14044