

Technical Data Sheet



ALTECH PA66 ECO 1000/116

Base Polymer	Polyamide 66
Special Features	impact modified,high heat stabilised,contains recycled material
Market Segment	Automotive,building and construction,various
Application Area	fixtures / fittings,various
Typical Applications	housing and automotive trim unpainted,cable ties,clips,various
Approvals	GMW15702

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content 0,15 % max. moisture content
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 40-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2400	MPa	ISO 178
Flexural Stress (3.5% Strain)	80	MPa	ISO 178
Tensile Modulus	2600	MPa	ISO 527
Tensile Strength	60	MPa	ISO 527
Tensile Elongation at Break	25	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	8	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	60	°C	ISO 75-1/-2
Rheological Properties			
Shrinkage (lengthwise, 24h)	1.4 - 1.8	%	ISO 294-4
Shrinkage (lateral, 24h)	1.6 - 2	%	ISO 294-4
Physical Properties			
Density	1120	kg/m ³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.42	kg CO ₂ eq./kg	ISO 14040, 14044