

Technical Data Sheet



ALCOLOR PC A GN936-3471

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| Base Polymer | Polycarbonate |
| Colour | green |
| Thermal Stability Colourant | 280 °C max. |
| Light Fastness Colourant | blue woolscale 7 |
| For use in | Polycarbonate |
| Special Features | free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content |
| Market Segment | electrical and electronic, Furniture, building and construction, sport and leisure |
| Application Area | injection moulded parts, blow moulded parts, extruded parts |

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| Dosage | 1 % extrusion 1 % injection moulding |
| Pre-Drying Conditions | in a dry air (dessiccant) dryer 100-120 °C for 2-3 h in an air circulating dryer 100-120 °C for 4-12 h |
| Processing Injection Moulding | melt temperature 270-310 °C mould temperature 80-110 °C |
| Storage | dry, protected from light not above 30°C |