

Technical Data Sheet



ALCOLOR PC A GY3145-11

Base Polymer	Polycarbonate
Colour	grey, similar to RAL 7022
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 6
For use in	Polycarbonate
Special Features	free from cadmium, lead and diarylide pigments, high additive content, dust-free, high dispersibility
Market Segment	electrical and electronic, Furniture, building and construction, sport and leisure
Application Area	injection moulded parts, blow moulded parts, extruded parts, compounding

Dosage	5,0 % extrusion 5,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-3 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
Storage	dry, protected from light tightly sealed