

Technical Data Sheet



ALCOM PC 740/4.19 WT1302-05LB

Base Polymer	Polycarbonate
Filler/Additive System	special filler
Special Features	highly reflective, opaque, easy flow
Market Segment	Automotive, Lighting
Application Area	lighting, light blocking components
Typical Applications	light guides, reflectors

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-4 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 280-320 °C mould temperature 80-110 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2850	MPa	ISO 178
Flexural Stress (3.5% Strain)	81	MPa	ISO 178
Tensile Modulus	2700	MPa	ISO 527
Tensile Stress at Yield	59	MPa	ISO 527
Tensile Elongation at Yield	5.2	%	ISO 527
Tensile Elongation at Break	8	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	18	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	138	°C	ISO 306
HDT / A (1,8 MPa)	122	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	36	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1330	kg/m ³	ISO 1183
Flammability			
Glow Wire (GWFI, 850 °C, 2.0mm)	passed	-	DIN EN 60695

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Optical Properties

Tristimulus Value Y10 of Reflection (d=2,0mm)	93	%	DIN 5033
Tristimulus Value Y10 of Transm., d=0.5mm	0.4	%	ISO 13468