

Technical Data Sheet



ALTECH PC ECO 1000/100

Base Polymer	Polycarbonate
Special Features	heat stabilised,easy release (demoulding),injection moulding grade
Market Segment	various
Application Area	various

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-3 h dependant on moisture content max. moisture content <0,02 %
Processing Injection Moulding	melt temperature 270-310 °C mould temperature 80-110 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Modulus	2200	MPa	ISO 527
Tensile Stress at Yield	63	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	80	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	11	kJ/m²	ISO 179/1eA
Thermal Properties			
Vicat B50	142	°C	ISO 306
Rheological Properties			
Melt Index (MVR)	8	cm³/10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1200	kg/m³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.35	kg CO ₂ eq./kg	ISO 14040, 14044