

Technical Data Sheet



ALTECH PP-B A 2015/550 GF15 CP

Base Polymer	Polypropylene Heterophasic Copolymer
Filler/Additive System	15 % glass fibres
Colour	black,grey
Special Features	chemically coupled,heat stabilised,processing stabilised
Market Segment	Automotive,sport and leisure
Application Area	injection moulded parts,engine and drive systems,interior decoration / finishing,exterior parts
Typical Applications	functional components,different automotive powertrain parts,housings

Pre-Drying Conditions	in a dry air (dessiccant) dryer 80-120 °C for 2-3 h in an air circulating dryer 80-120 °C for 2-4 h dependant on moisture content max. moisture content <0,10 %
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Processing Injection Moulding	melt temperature 200-250 °C mould temperature 20-70 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	3000	MPa	ISO 178
Flexural Strength	75	MPa	ISO 178
Tensile Modulus	3200	MPa	ISO 527
Tensile Strength at Break	45	MPa	ISO 527
Tensile Elongation at Break	5.5	%	ISO 527
Impact Strength (Charpy, 23°C)	45	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	40	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	14	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	6.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	104	°C	ISO 306
HDT / A (1,8 MPa)	125	°C	ISO 75-1/-2
DSC (Melt Point)	166	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	4	cm ³ /10min	ISO 1133
MVR temperature	230	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	0.4 - 0.6	%	ISO 294-4
Shrinkage (lateral, 24h)	0.5 - 0.7	%	ISO 294-4
Physical Properties			
Density	1000	kg/m ³	ISO 1183