

Technical Data Sheet



ALTECH PP-H A 1000/100 DS

Base Polymer	Polypropylene Homopolymer
Filler/Additive System	antioxidant
Colour	natural color
Special Features	detergent solution stabilised,high heat stabilised,easy release (demoulding),good hydrolysis resistant
Market Segment	various,Machinery
Application Area	various,injection moulded parts
Typical Applications	various

Pre-Drying Conditions	in a dry air (dessiccant) dryer 80-120 °C for 2-3 h in an air circulating dryer 80-120 °C for 2-4 h dependant on moisture content max. moisture content <0,10 %
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Processing Injection Moulding	melt temperature 200-240 °C mould temperature 20-70 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	1300	MPa	ISO 178
Flexural Stress (3.5% Strain)	33	MPa	ISO 178
Tensile Modulus	1500	MPa	ISO 527
Tensile Stress at Yield	34	MPa	ISO 527
Tensile Elongation at Yield	10	%	ISO 527
Tensile Elongation at Break	80	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	25	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	5	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	1.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	89	°C	ISO 306
HDT / A (1,8 MPa)	61	°C	ISO 75-1/-2
DSC (Melt Point)	168	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	3.5	cm ³ /10min	ISO 1133
MVR temperature	230	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	1.6 - 2	%	ISO 294-4
Shrinkage (lateral, 24h)	1.4 - 1.8	%	ISO 294-4
Physical Properties			
Density	900	kg/m ³	ISO 1183