

## Technical Data Sheet



### ALTECH PP-B A 4920/100 MR20

|                        |                                                                                      |
|------------------------|--------------------------------------------------------------------------------------|
| Base Polymer           | Polypropylene Heterophasic Copolymer                                                 |
| Filler/Additive System | 20 % talcum                                                                          |
| Colour                 | black,grey                                                                           |
| Special Features       | heat stabilised,easy release (demoulding),processing stabilised                      |
| Market Segment         | Automotive,building and construction,electrical and electronic                       |
| Application Area       | interior decoration / finishing,gardening tools,exterior parts,electrical components |
| Typical Applications   | housings,functional components,fixing elements                                       |

|                       |                                                                                                                                                                                |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pre-Drying Conditions | in an air circulating dryer 80-120 °C<br>for 2-4 h<br>in a dry air (dessiccant) dryer 80-120 °C<br>for 2-3 h<br>dependant on moisture content<br>max. moisture content <0,10 % |
|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                               |                                                           |
|-------------------------------|-----------------------------------------------------------|
| Processing Injection Moulding | melt temperature 200-250 °C<br>mould temperature 20-70 °C |
|-------------------------------|-----------------------------------------------------------|

|         |                           |
|---------|---------------------------|
| Storage | dry, protected from light |
|---------|---------------------------|

| Properties                             | Value     | Dimension              | Test Norm   |
|----------------------------------------|-----------|------------------------|-------------|
| <b>Mechanical Properties</b>           |           |                        |             |
| Flexural Modulus                       | 2100      | MPa                    | ISO 178     |
| Flexural Stress (3.5% Strain)          | 32        | MPa                    | ISO 178     |
| Tensile Modulus                        | 1900      | MPa                    | ISO 527     |
| Tensile Stress at Yield                | 22        | MPa                    | ISO 527     |
| Tensile Elongation at Yield            | 4.6       | %                      | ISO 527     |
| Tensile Elongation at Break            | 75        | %                      | ISO 527     |
| Impact Strength (Charpy, 23°C)         | no break  | kJ/m <sup>2</sup>      | ISO 179/1eU |
| Notched Impact Strength (Charpy, 23°C) | 40        | kJ/m <sup>2</sup>      | ISO 179/1eA |
| <b>Thermal Properties</b>              |           |                        |             |
| Vicat B50                              | 60        | °C                     | ISO 306     |
| HDT / A (1,8 MPa)                      | 65        | °C                     | ISO 75-1/-2 |
| DSC (Melt Point)                       | 166       | °C                     | ISO 11357   |
| <b>Rheological Properties</b>          |           |                        |             |
| Melt Index (MVR)                       | 2.5       | cm <sup>3</sup> /10min | ISO 1133    |
| MVR temperature                        | 230       | °C                     | -           |
| MVR load                               | 2.16      | kg                     | -           |
| Shrinkage (lengthwise, 24h)            | 0.6 - 1   | %                      | ISO 294-4   |
| Shrinkage (lateral, 24h)               | 1.3 - 1.7 | %                      | ISO 294-4   |
| <b>Physical Properties</b>             |           |                        |             |
| Density                                | 1040      | kg/m <sup>3</sup>      | ISO 1183    |