

Technical Data Sheet



ALCOLOR SAN CX BK1127-06

Base Polymer	Styrene/Acrylonitrile/Copolymer
Colour	black
Thermal Stability Colourant	300 °C max.
Light Fastness Colourant	blue woolscale 8
For use in	Styrene/Acrylonitrile/Copolymer
Special Features	free from cadmium, lead and diarylide pigments, dust-free, high dispersibility, high additive content
Market Segment	various
Application Area	injection moulded parts, extruded parts

Dosage	5,0 % extrusion 5,0 % injection moulding dependant on wall thickness and required colour intensity dependant on application and operational area
Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-4 h 80 °C in an air circulating dryer for 2-4 h dependant on moisture content
Processing Conditions	injection moulding melt temperature 210-260 °C injection moulding mould temperature 40-80 °C
Storage	dry, protected from light