

(+) 18816996168

Poncioplastics.com



**Product Data Sheet &
General Processing Conditions**

**RTP 299 A X 108950 I
Nylon 6 (PA)
High Gravity Compound**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	10.00	10.00	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0040 - 0.0090 in/in	0.40 - 0.90 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	4.0 ft-lbs/in	214 J/m	D 4812
Tensile Strength	7500 psi	52 MPa	D 638
Tensile Elongation	0.5 - 1.5 %	0.5 - 1.5 %	D 638
Tensile Modulus	2.20 x 10 ⁶ psi	15169 MPa	D 638
Flexural Strength	11000 psi	76 MPa	D 790
Flexural Modulus	2.00 x 10 ⁶ psi	13790 MPa	D 790

THERMAL

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	470 - 535 °F	243 - 279 °C
Mold Temperature	130 - 200 °F	54 - 93 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.