



**Product Data Sheet &
General Processing Conditions**

**RTP 385
Polycarbonate (PC)
Carbon Fiber**



PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	30 %	30 %	
Specific Gravity	1.32	1.32	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0005 - 0.0010 in/in	0.05 - 0.10 %	D 955

MECHANICAL

Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	2.0 ft-lbs/in	107 J/m	D 256
unnotched 1/8 in (3.2 mm) section	13.0 ft-lbs/in	694 J/m	D 4812
Tensile Strength	23000 psi	159 MPa	D 638
Tensile Elongation	1.5 - 2.5 %	1.5 - 2.5 %	D 638
Tensile Modulus	2.80 x 10 ⁶ psi	19306 MPa	D 638
Flexural Strength	35000 psi	241 MPa	D 790
Flexural Modulus	2.30 x 10 ⁶ psi	15858 MPa	D 790

ELECTRICAL

Volume Resistivity	< 1E4 ohm.cm	< 1E4 ohm.cm	D 257
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THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	280 °F	138 °C	D 648
Ignition Resistance*			
Flammability	HB @ 1/16 in	HB @ 1.5 mm	UL94
Flammability	HB @ 1/8 in	HB @ 3.0 mm	UL94

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	550 - 600 °F	288 - 316 °C
Mold Temperature	180 - 250 °F	82 - 121 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.