

Technical Data Sheet



ALTECH PA6 A 1000/528 UV MINIGRANULAT WT1264-20

MOCOM

Base Polymer	Polyamide 6
Special Features	heat stabilised,easy release (demoulding),injection moulding grade
Market Segment	Automotive,Machinery,electrical and electronic
Application Area	interior,handles,door handles

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content 0,15 % max. moisture content
Processing Injection Moulding	melt temperature 250-270 °C mould temperature 60-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	3000 / 900	MPa	ISO 178
Flexural Stress (3.5% Strain)	95 / 26	MPa	ISO 178
Tensile Modulus	3400 / 1200	MPa	ISO 527
Tensile Stress at Yield	84 / 40	MPa	ISO 527
Tensile Elongation at Yield	3.4 / 20	%	ISO 527
Tensile Elongation at Break	10 / 200	%	ISO 527
Impact Strength (Charpy, 23°C)	80 / 1000	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	30 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	4.5 / 32	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	4 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	59 / *	°C	ISO 75-1/-2
DSC (Melt Point)	220 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	1 - 1.4	%	ISO 294-4
Shrinkage (lateral, 24h)	1 - 1.4	%	ISO 294-4
Physical Properties			
Density	1250 / -	kg/m ³	ISO 1183