

Technical Data Sheet



ALTECH PA6 A 2040/100 GF40

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	40 % glass fibres
Colour	natural color,black
Special Features	high heat stabilised,easy release (demoulding),easy flow,processing stabilised
Market Segment	Automotive,Machinery,electrical and electronic
Application Area	interior decoration / finishing,exterior parts,electrical components,injection moulded parts
Typical Applications	housings,functional components,operating elements

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
-----------------------	---

Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
-------------------------------	--

Storage	dry, protected from light
---------	---------------------------

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	11400 / 6900	MPa	ISO 178
Flexural Strength	290 / 180	MPa	ISO 178
Tensile Modulus	12500 / 7000	MPa	ISO 527
Tensile Strength at Break	190 / 115	MPa	ISO 527
Tensile Elongation at Break	3.4 / 5.7	%	ISO 527
Impact Strength (Charpy, 23°C)	85 / 100	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	70 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	13 / 25	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	10 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	215 / *	°C	ISO 75-1/-2
DSC (Melt Point)	220 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.1 - 0.3	%	ISO 294-4
Shrinkage (lateral, 24h)	0.6 - 0.8	%	ISO 294-4
Physical Properties			
Density	1450 / -	kg/m ³	ISO 1183

Technical Data Sheet

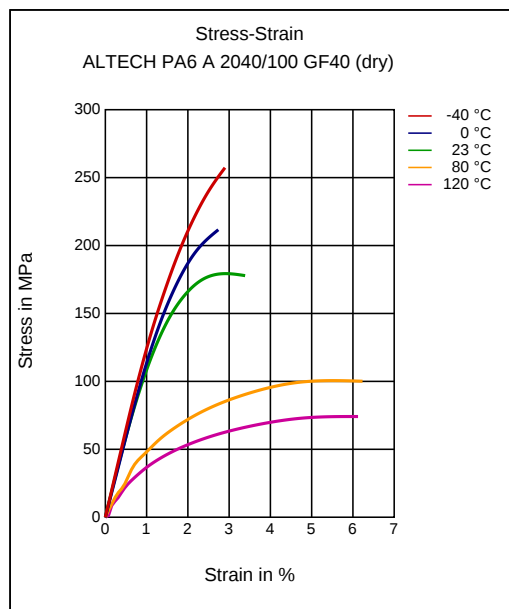


ALTECH PA6 A 2040/100 GF40



Diagrams

Stress-Strain



Stress-Strain

