

Technical Data Sheet



ALTECH PA6 A 2015/512 GF15 IM UV

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	15 % glass fibres
Colour	natural color,black,grey
Special Features	UV stabilised,easy release (demoulding),heat stabilised,processing stabilised
Market Segment	Automotive,building and construction,various
Application Area	cooling system,fuel systems,gear wheels, roller bearings,various
Typical Applications	oil pump parts,bearings and sliding elements,engine cover,various

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	4700 / -	MPa	ISO 178
Flexural Strength	170 / -	MPa	ISO 178
Tensile Modulus	5300 / -	MPa	ISO 527
Tensile Strength at Break	115 / -	MPa	ISO 527
Tensile Elongation at Break	4.1 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	65 / -	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	40 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	10 / -	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	6 / -	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	201 / *	°C	ISO 75-1/-2
DSC (Melt Point)	222 / *	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.1 - 0.3	%	ISO 294-4
Shrinkage (lateral, 24h)	0.4 - 0.6	%	ISO 294-4
Physical Properties			
Density	1220 / -	kg/m ³	ISO 1183