

Technical Data Sheet



ALTECH PA6 IQ 2030/W100 GF30

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	30 % glass fibres
Colour	black
Special Features	processing stabilised, contains recycled material, Industrial quality
Market Segment	Automotive
Typical Applications	injection moulded parts

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
Storage	dry, protected from light

Properties	dry/cond.	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	5700 / -	MPa	ISO 178
Flexural Strength	137 / -	MPa	ISO 178
Tensile Modulus	7000 / -	MPa	ISO 527
Tensile Strength at Break	110 / -	MPa	ISO 527
Tensile Elongation at Break	5 / -	%	ISO 527
Impact Strength (Charpy, 23°C)	60 / -	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -30°C)	41 / -	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	6 / -	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -30°C)	4 / -	kJ/m ²	ISO 179/1eA
Rheological Properties			
Melt Index (MVR)	60 / *	cm ³ /10min	ISO 1133
MVR temperature	275 / *	°C	-
MVR load	5 / *	kg	-
Physical Properties			
Density	1360 / -	kg/m ³	ISO 1183
Ecological Properties			
Global Warming Potential (GWP)	0.66	kg CO ₂ eq./kg	ISO 14040, 14044