

Technical Data Sheet



ALCOM LB PC 1000 14073 WT1164-14

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	special filler
Special Features	highly reflective, improved surface appearance, easy flow
Market Segment	Automotive, Lighting
Application Area	lighting, light blocking components
Typical Applications	display elements, light guides, reflectors

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-4 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
-----------------------	--

Processing Injection Moulding	melt temperature 280-320 °C mould temperature 80-110 °C
-------------------------------	--

Storage	dry, protected from light
---------	---------------------------

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2600	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	63	MPa	ISO 527
Tensile Elongation at Yield	5.5	%	ISO 527
Tensile Elongation at Break	40	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	8.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	137	°C	ISO 306
HDT / A (1,8 MPa)	124	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	35	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.5 - 0.8	%	ISO 294-4
Physical Properties			
Density	1250	kg/m ³	ISO 1183
Optical Properties			
Tristimulus Value Y10 of Reflection (d=2,0mm)	95	%	DIN 5033
Tristimulus Value Y10 of Transm., d=0.5mm	3	%	ISO 13468