

Technical Data Sheet



ALCOM PC 740/4.16 UV CC1321-08LG

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	special filler,UV stabilised
Special Features	high light transmission,light scattering
Market Segment	Automotive,Lighting
Application Area	lighting,light transparent components,injection moulded parts
Typical Applications	light guides,display elements,operating elements

Pre-Drying Conditions 120 °C in a dry air (dessiccant) dryer
for 2-3 h
max. moisture content <0,02 %

Processing Injection Moulding melt temperature 270-300 °C
mould temperature 80-100 °C

Storage dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2450	MPa	ISO 178
Flexural Stress (3.5% Strain)	76	MPa	ISO 178
Tensile Modulus	2300	MPa	ISO 527
Tensile Stress at Yield	65	MPa	ISO 527
Tensile Elongation at Yield	6	%	ISO 527
Tensile Elongation at Break	85	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	no break	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	10	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	145	°C	ISO 306
HDT / A (1,8 MPa)	128	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	10	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.6 - 0.9	%	ISO 294-4
Physical Properties			
Density	1190	kg/m ³	ISO 1183

Technical Data Sheet



ALCOM PC 740/4.16 UV CC1321-08LG

MOCOM

Flammability

Flammability (0.75 mm)	V-2	class	UL 94
Flammability (1.5 mm)	HB	class	UL 94
Glow Wire (GWFI, 850 °C, 1.0mm)	passed	-	DIN EN 60695
Glow Wire (GWFI, 850 °C, 2.0mm)	passed	-	DIN EN 60695
Fire behavior FMVSS (1.0 mm)	passed	-	FMVSS 302/DIN 75200

Optical Properties

Total Transmission T(Y) (d=4,0mm, A, 2°)	86.5	%	ISO 13468
Haze T(Y) (d=4,0 mm, A, 2°)	94.5	%	ISO 13468
Half Power Angle T(Y) (d=1,0mm, A, 2°)	5	°	-
Half Power Angle T(Y) (d=2,0mm, A, 2°)	10	°	-
Half Power Angle T(Y) (d=3,0mm, A, 2°)	13	°	-
Half Power Angle T(Y) (d=4,0mm, A, 2°)	16	°	-

Diagrams

Stress-Strain

