

Technical Data Sheet



ALTECH PP-H A 2030/250 GF30 CP

MOCOM

Base Polymer	Polypropylene Homopolymer
Filler/Additive System	30 % glass fibres
Colour	black
Special Features	heat stabilised, impact modified, easy release (demoulding), processing stabilised, chemically coupled
Market Segment	Automotive, building and construction
Application Area	injection moulded parts, interior decoration / finishing, clothing / fasteners, exterior parts
Typical Applications	functional components, housings, seals

Pre-Drying Conditions	in a dry air (dessiccant) dryer 80-120 °C for 2-3 h in an air circulating dryer 80-120 °C for 2-4 h dependant on moisture content max. moisture content <0,10 %
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Processing Injection Moulding	melt temperature 200-250 °C mould temperature 20-70 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	5500	MPa	ISO 178
Flexural Strength	120	MPa	ISO 178
Tensile Modulus	6000	MPa	ISO 527
Tensile Strength at Break	80	MPa	ISO 527
Tensile Elongation at Break	4.1	%	ISO 527
Impact Strength (Charpy, 23°C)	57	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	14	kJ/m²	ISO 179/1eA
Thermal Properties			
Vicat B50	134	°C	ISO 306
HDT / A (1,8 MPa)	144	°C	ISO 75-1/-2
DSC (Melt Point)	163	°C	ISO 11357
Rheological Properties			
Melt Index (MVR)	1.5	cm³/10min	ISO 1133
MVR temperature	230	°C	-
MVR load	2.16	kg	-
Shrinkage (lengthwise, 24h)	0.2 - 0.4	%	ISO 294-4
Shrinkage (lateral, 24h)	0.3 - 0.5	%	ISO 294-4
Physical Properties			
Density	1110	kg/m³	ISO 1183