

Technical Data Sheet

❖ Alfater XL®



ALFATER XL A85I 2GP0050

MOCOM

Base Polymer	Thermoplastic Vulcanisate (PP+EPDM)
Colour	black
Service Temperature	max. range (depending on load, geometry, etc.) -40-125 °C
Special Features	good recovery, good weathering resistance, good chemical resistance, good ozone resistance, good hot air resistance, good hydrolysis resistant
Market Segment	Automotive, building and construction, do-it-yourself, electrical and electronic, Machinery, Furniture
Application Area	injection moulded parts
Typical Applications	seals, sealing lip, handles, soft touch elements, impact protection / shock absorber, protection caps, cable ducts, plugs, fastener & connector, 2K components, casters
Adhesion to	Polypropylene Homopolymer, Polypropylene Copolymer, Polyethylene, Thermoplastic Vulcanisate (PP+EPDM), Thermoplastic Olefin Elastomer, Thermoplastic Elastomer general
Approvals	DBL5562

Pre-Drying Conditions	in a dry air (dessiccant) dryer 70-80 °C for 2-4 h max. moisture content <0,10 %
Processing Injection Moulding	melt temperature 195-230 °C mould temperature 10-60 °C injection speed high back pressure (hydraulic) >5 bar holding pressure 50-70% of injection pressure
Storage	dry, protected from light not above 30°C tightly sealed

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Stress at 100% Elongation (Type 2)	5.3	MPa	ISO 37
Tensile Strength (Type 2)	8.6	MPa	ISO 37
Tear Strength (Method Ba)	42	kN/m	ISO 34-1
Elongation at Break (Type 2)	450	%	ISO 37
Shore Hardness A (15s)	85	-	ISO 868
Thermal Properties			
Compression Set (22h / 100 °C / 25% / Type A)	57	%	ISO 815
Compression Set (22h / 70 °C / 25% / Type A)	45	%	ISO 815
Compression Set (72h / 22 °C / 25% / Type A)	35	%	ISO 815
Compression Set (72h / 125 °C / 25% / Type A)	80	%	ISO 815

Technical Data Sheet

❖ Alfater XL®



ALFATER XL A85I 2GP0050

MOCOM

Electrical Properties

Tracking Resistance (CTI)	600	-	IEC 60112
---------------------------	-----	---	-----------

Rheological Properties

Shrinkage (lengthwise, 24h)	1.4 - 1.8	%	ISO 294-4
Shrinkage (lateral, 24h)	0.9 - 1.3	%	ISO 294-4
Spiral Flow (2 mm wall thickness)	95	cm	-

Physical Properties

Density	950	kg/m³	ISO 1183
---------	-----	-------	----------

Ageing Properties

Ozone resistance (method A)	passed	-	ISO 1431-1A
-----------------------------	--------	---	-------------

Flammability

Flammability (1.5 mm)	HB	class	UL 94
Flammability (3.0 mm)	HB	class	UL 94

Technical Data Sheet

❖ Alfater XL[®]

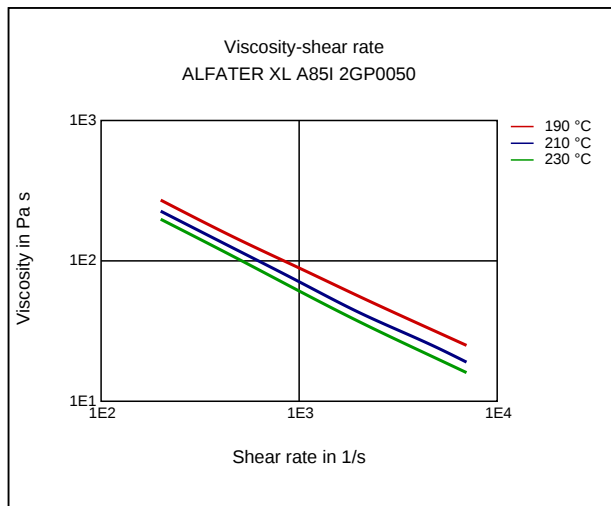
ALFATER XL A85I 2GP0050



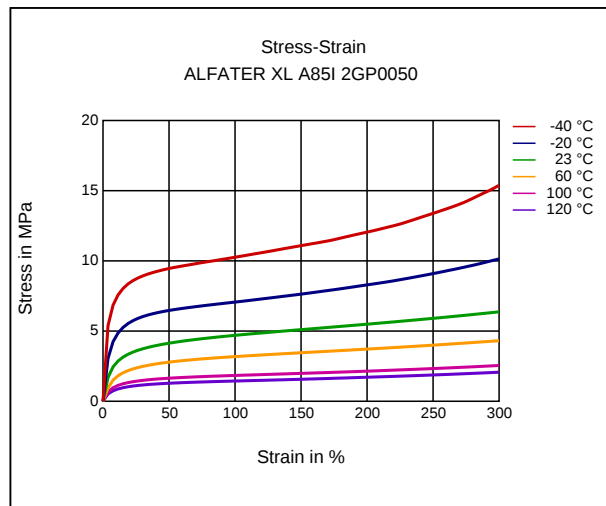
MOCOM

Diagrams

Viscosity-shear rate



Stress-Strain



Dynamic Shear modulus-temperature

