

Durethan® B30SFN30 000000
PA6 FR(30)

Envalior

Injection Molding, Unreinforced, Flame Retardant (halogen free), Heat Stabilized

ISO 1043 PA6 FR(30)

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3700 / 1200	MPa	ISO 527
Yield stress	80 / 40	MPa	ISO 527
Yield strain	3.5 / 20	%	ISO 527
Nominal strain at break	10 / >50	%	ISO 527
Impact Strength (Charpy), +23°C	90 / no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	75 / 75	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	- / 15	kJ/m ²	ISO 179/1eA

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	185 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	70 / *	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	V-0 / *	class	UL 94
Thickness tested	1.5 / *	mm	-
Oxygen index	40 / *	%	ISO 4589-1/-2

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Volume Resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Electric Strength	31 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water Absorption	8.9 / *	%	Sim. to ISO 62
Humidity absorption	2.8 / *	%	Sim. to ISO 62
Density	1160 / -	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.07	%	-
Melt temperature	255 - 270	°C	-
Mold temperature	80 - 100	°C	-

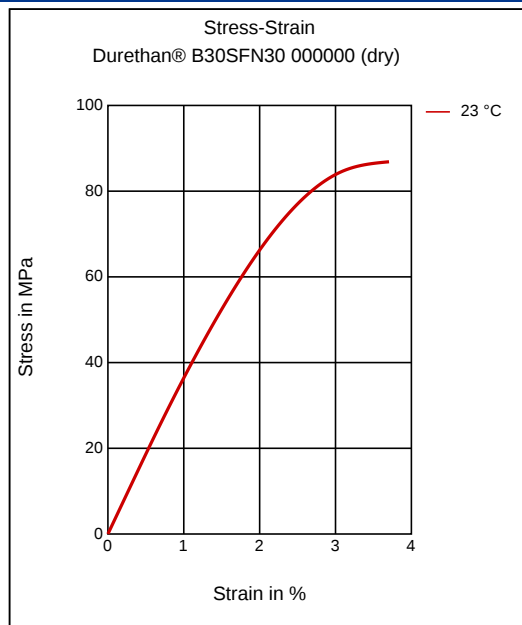
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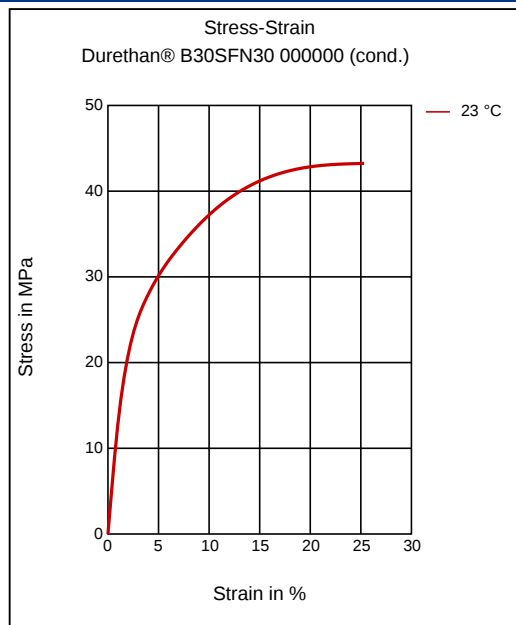
Envalior

Diagrams

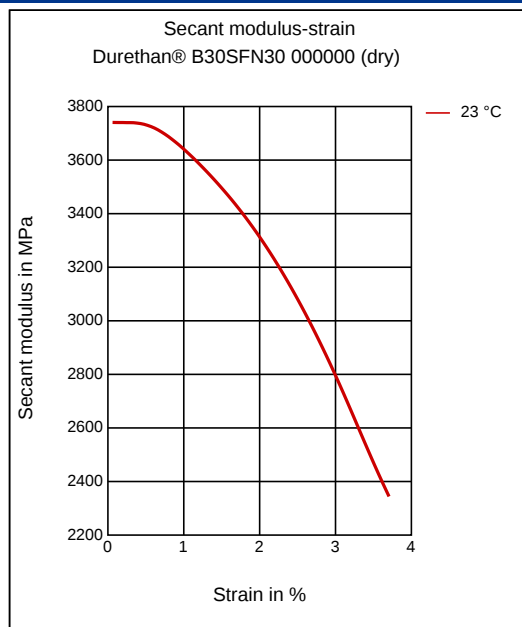
Stress-strain



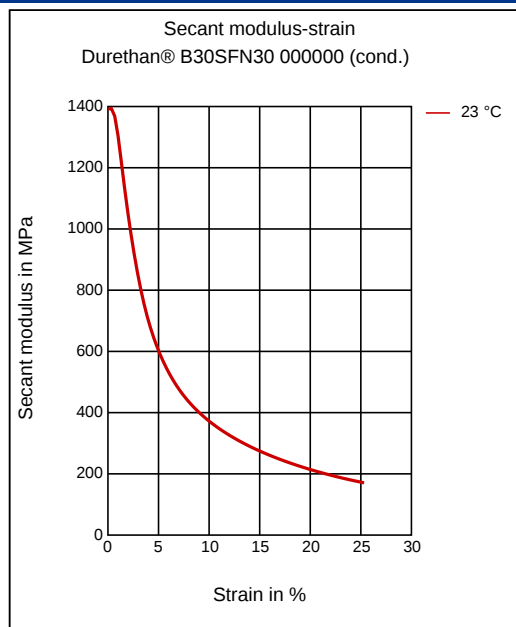
Stress-strain



Secant modulus-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Injection Molding

PREPROCESSING

Special Characteristics

Flame retardant, Halogen-free, Heat aging stabilized

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Residual moisture content: 0.03 - 0.07%

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer 2 - 6 h

PROCESSING

Melt temperature (Tmin - Tmax): 255 - 270 °C

Mold temperature: 80 - 100 °C
