

Durethan® BKV130H2.0EF 900116
PA6-I-GF30

Envalior

Injection Molding, 30% Glass Reinforced, Improved flow, Improved Impact

ISO 1043 PA6-I-GF30

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	9000 / -	MPa	ISO 527
Impact Strength (Charpy), +23°C	90 / 90	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	85 / 85	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	12 / 20	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10 / 10	kJ/m²	ISO 179/1eA
Flexural Modulus (23°C)	8300 / -	MPa	ISO 178
Flexural strength	235 / -	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	13 / 20	kJ/m²	ISO 180/1A
Notched Impact Strength (Izod)	10 / 10	kJ/m²	ISO 180/1A
Temperature	-30	°C	-
Impact Strength (Izod), 23°C	75 / 85	kJ/m²	ISO 180/1U

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	206 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	150 / *	°C	ISO 75-1/-2

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Humidity absorption	2.13 / *	%	Sim. to ISO 62
Density	1340 / -	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	270	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 6	h	-
Processing humidity	≤0.12	%	-
Melt temperature	260 - 280	°C	-
Mold temperature	80 - 100	°C	-

Characteristics

Processing	Special Characteristics
Injection Molding	Impact modified, Heat aging stabilized

Delivery form
Pellets

Injection Molding

PREPROCESSING
 Residual moisture content: 0.03 - 0.12%
 Drying temperature dry air dryer: 80 °C
 Drying time dry air dryer 2 - 6 h

PROCESSING
 Melt temperature (Tmin - Tmax): 260 - 280 °C
 Mold temperature: 80 - 100 °C