

Ultramid® B3WG8 High Speed sw23210
PA6-GF40

BASF

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	80 / *	cm³/10min	ISO 1133
Temperature	275 / *	°C	-
Load	5 / *	kg	-
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	12000 / 7800	MPa	ISO 527
Stress at Break	190 / 125	MPa	ISO 527
Strain at Break	3.3 / 7.2	%	ISO 527
Impact Strength (Charpy), +23°C	97 / 100	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	85 / 80	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	14 / 20	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10 / 11	kJ/m²	ISO 179/1eA
Flexural Modulus (23°C)	11500 / 7000	MPa	ISO 178

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water Absorption	6 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1460 / -	kg/m³	ISO 1183
Bulk density	700	kg/m³	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	260 - 290	°C	-
Mold temperature	80 - 90	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Special Characteristics

Heat aging stabilized

Applications

Automotive