

Ixef® 1032
PARA-GF60

Syensqo

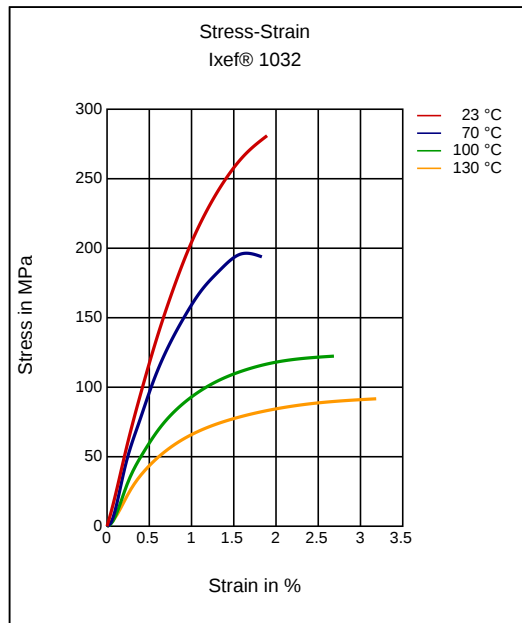
Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	24000 / 23000	MPa	ISO 527
Stress at Break	280 / 250	MPa	ISO 527
Strain at Break	1.8 / 2	%	ISO 527
Flexural Modulus (23°C)	23500 / -	MPa	ISO 178
ASTM Data			
Notched Impact Strength (Izod), 1/8 in	120 / -	J/m	ASTM D 256
Impact Strength (Izod), 1/8 in	900 / -	J/m	ASTM D 256
Thermal Properties			
ISO Data			
Temp. of deflection under load (1.80 MPa)	230 / *	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	14 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / *	class	UL 94
Oxygen index	25 / *	%	ISO 4589-1/-2
Electrical Properties			
ISO Data			
Volume Resistivity	1E11 / -	Ohm*m	IEC 62631-3-1
Electric Strength	24 / -	kV/mm	IEC 60243-1
Comparative tracking index	600 / -	-	IEC 60112
Other Properties			
ISO Data			
Density	1770 / -	kg/m³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	12	h	-
Processing humidity	≤0.3	%	-
Melt temperature	280	°C	-
Mold temperature	120 - 140	°C	-
Zone 1	250 - 260	°C	-
Zone 2	260 - 270	°C	-
Zone 3	270 - 280	°C	-
Nozzle temperature	260 - 290	°C	-
Injection pressure	50 - 150	MPa	-
Back pressure	1	MPa	-
Holding pressure	75	MPa	-

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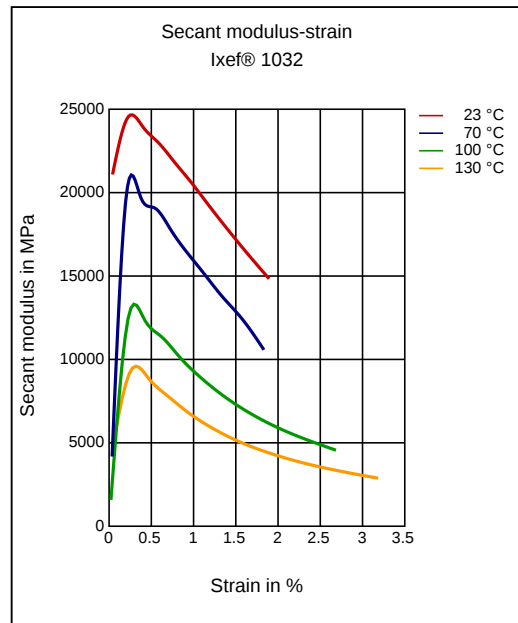
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Diagrams

Stress-strain



Secant modulus-strain



Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black, Natural Color

Features

Creep Resistance

Chemical Resistance

General Chemical Resistance

Applications

General Purpose