

Pocan® DP1105 000000
PBT

Envalior

Injection Molding, Unreinforced, Improved flow

ISO 1043 PBT

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	42	cm ³ /10min	ISO 1133
Temperature	250	°C	-
Load	1.2	kg	-
Molding shrinkage, parallel	2.2	%	ISO 294-4, 2577
Molding shrinkage, normal	2.4	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2850	MPa	ISO 527
Yield stress	65	MPa	ISO 527
Yield strain	9	%	ISO 527
Nominal strain at break	10	%	ISO 527
Impact Strength (Charpy), +23°C	135	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	110	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10	kJ/m ²	ISO 179/1eA
Puncture - maximum force, +23°C	2900	N	ISO 6603-2
Puncture - maximum force, -30°C	1070	N	ISO 6603-2
Puncture energy, +23°C	14.7	J	ISO 6603-2
Puncture energy, -30°C	2	J	ISO 6603-2

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	223	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	160	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	100	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	100	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB	class	UL 94
Thickness tested	1.5	mm	-
Oxygen index	25.1	%	ISO 4589-1/-2

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	3.4	-	IEC 62631-2-1
Relative permittivity, 1MHz	3.2	-	IEC 62631-2-1
Dissipation Factor, 100Hz	14	E-4	IEC 62631-2-1
Dissipation Factor, 1MHz	224	E-4	IEC 62631-2-1
Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	>1E15	Ohm	IEC 62631-3-2
Electric Strength	30.2	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.5	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1310	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	250	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

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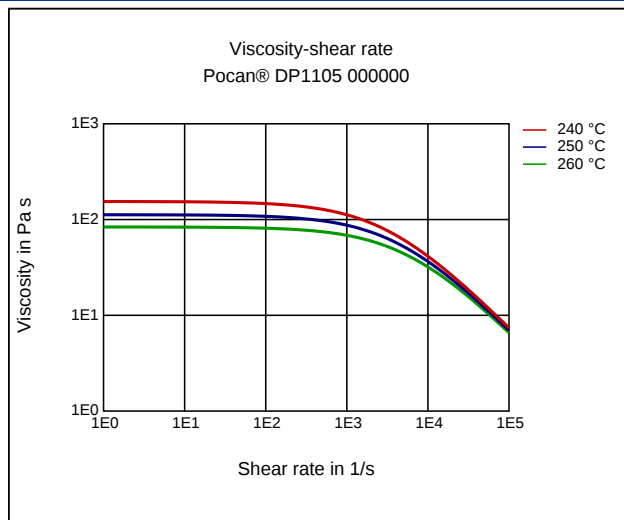
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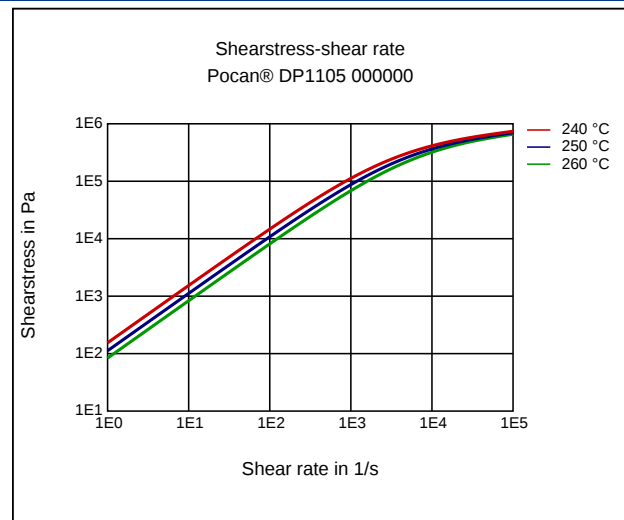
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.02	%	-
Melt temperature	250 - 260	°C	-
Mold temperature	80 - 100	°C	-

Diagrams

Viscosity-shear rate



Shearstress-shear rate



Characteristics

Processing

Injection Molding

Special Characteristics

Heat aging stabilized

Delivery form

Pellets

Injection Molding

PREPROCESSING

Residual moisture content: 0.00 - 0.02 %

Drying temperature circulating air dryer: 120 °C

Drying time circulating air dryer: 4 - 8 h

PROCESSING

Melt temperature (Tmin - Tmax): 250 - 260 °C

Mold temperature: 80 - 100 °C