



Bayblend® FR3040 W

(PC+ABS)-I FR(40)

Covestro Deutschland AG

- (PC+ABS)-Blend
- flame retardant
- impact modified
- for notebooks and thinwall applications

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	23	cm³/10min	ISO 1133
Temperature	240	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2650	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	4	%	ISO 527
Impact Strength (Charpy), +23°C	no break	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	50	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	9	kJ/m²	ISO 179/1eA
Puncture energy, +23°C	49	J	ISO 6603-2
Flexural Modulus (23°C)	2670	MPa	ISO 178
Flexural strength	94	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	48	kJ/m²	ISO 180/1A
Notched Impact Strength (Izod)	12	kJ/m²	ISO 180/1A
Temperature	-30	°C	-
Ball Indentation Hardness	126	MPa	ISO 2039-1

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	87	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	96	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	101	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	57	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	56	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	V-0	class	UL 94
Thickness tested	0.8	mm	-
Burning Behav. 5V at Thickness h	5VB	class	IEC 60695-11-20
Thickness tested	1.5	mm	-
Glow Wire (GWFI, Flammability Index)	960	°C	IEC 60695-2-12
GWFI - thickness tested (1)	1	mm	-

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Volume Resistivity	>1E13	Ohm*m	IEC 62631-3-1
Surface Resistivity	>1E15	Ohm	IEC 62631-3-2
Volume Resistivity	1E15	Ohm*m	IEC 60093
Surface Resistivity	1E17	Ohm	IEC 60093

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.14	%	Sim. to ISO 62
Density	1190	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

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Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	85	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.02	%	-
Melt temperature	250 - 280	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	240 - 260	°C	-
Zone 2	250 - 270	°C	-
Zone 3	260 - 280	°C	-
Nozzle temperature	260 - 280	°C	-
Back pressure	5 - 10	MPa	-

Characteristics

Processing

Injection Molding

Applications

IT / Business Machine

Special Characteristics

Flame retardant, Impact modified