



Makrolon® ET UV540

PC

Covestro Deutschland AG

- PC/UV absorber concentrate
- high viscosity
- easy release
- very low plate-out
- special grade for the coextrusion of Makrolon ET base resins
- solid sheet
- multi wall sheets / profiles

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	10.5	cm ³ /10min	ISO 1133
Temperature	300	°C	-
Load	1.2	kg	-

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	120	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	133	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	140	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1190	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	290	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

Characteristics

Processing

Other Extrusion