

VESTAKEEP® 2000 UFP10

PEEK

Evonik Operations GmbH

Unreinforced, medium-viscosity polyether ether ketone ultra-fine powder

VESTAKEEP® 2000 UFP10 is an unreinforced, medium-viscosity polyether ether ketone ultra-fine powder. The product can be used for coatings according to the tribo-method or can be applied in a suspension.

The semi-crystalline polymer features superior thermal and chemical resistance. VESTAKEEP® 2000 UFP10 is of low flammability.

VESTAKEEP® 2000 UFP10 is supplied as a powder in boxes with moisture-proof polyethylene liners.

Pigmentation may affect values.

Values measured on VESTAKEEP® 2000 P.

Inside the original and undamaged packaging, the product has a shelf life of at least 2 years when stored in dry rooms at temperatures not exceeding 30°C.

For information about processing of VESTAKEEP® 2000 UFP10, please follow the general recommendations in our brochure "VESTAKEEP® High Performance in Powder Form Polyether Ether Ketone Powders".

The values presented are typical or average values, they do not constitute a specification.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	72	cm³/10min	ISO 1133
Temperature	380	°C	-
Load	5	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	3700	MPa	ISO 527
Yield stress	100	MPa	ISO 527
Yield strain	5	%	ISO 527
Nominal strain at break	30	%	ISO 527
Impact Strength (Charpy), +23°C	no break	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	no break	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	6	kJ/m²	ISO 179/1eA
Type of failure	C	-	-
Notched Impact Strength (Charpy), -30°C	6	kJ/m²	ISO 179/1eA
Type of failure	C	-	-

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	340	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	155	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	205	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	310	°C	ISO 306

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1300	kg/m³	ISO 1183

Characteristics

Processing

Coating, Transfer Molding

Features

Thermal Stability

Delivery form

Powder

Chemical Resistance

General Chemical Resistance