

LURANYL® KR 2403 G6 TW 26343
(PPE+PS)-GF30

Romira GmbH

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	13	cm³/10min	ISO 1133
Temperature	250	°C	-
Load	21.6	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	9700	MPa	ISO 527
Tensile Strength	148	MPa	ISO 527
Strain at Break	3	%	ISO 527
Impact Strength (Charpy), +23°C	30	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	30	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10	kJ/m²	ISO 179/1eA
Flexural strength	190	MPa	ISO 178

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Vicat softening temperature, 50°C/h 50N	142	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	35	E-6/K	ISO 11359-1/-2
Burning Behav. at 1.5 mm Nom. Thickn.	HB	class	UL 94
Thickness tested	1.6	mm	-

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1280	kg/m³	ISO 1183

Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Thermal Conductivity of Melt	0.23	W/(m K)	-

Characteristics

Processing

Injection Molding

Certifications

Water contact, Water contact KTW

Delivery form

Black