

LURANYL® KR 2404
(PPE+PS)

Romira GmbH

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	65	cm³/10min	ISO 1133
Temperature	250	°C	-
Load	21.6	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2500	MPa	ISO 527
Tensile Strength	55	MPa	ISO 527
Yield strain	4	%	ISO 527
Impact Strength (Charpy), +23°C	no break	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	no break	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	22	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	12	kJ/m²	ISO 179/1eA
Flexural strength	100	MPa	ISO 178

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	111	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	125	°C	ISO 306
Coeff. of Linear Therm. Expansion, parallel	65	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB	class	UL 94
Thickness tested	0.8	mm	-
UL recognition	yes	-	-

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1060	kg/m³	ISO 1183

Rheological calculation properties	Value	Unit	Test Standard
ISO Data			
Thermal Conductivity of Melt	0.18	W/(m K)	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Impact modified, Heat aging stabilized

Features

Low Warpage

Applications

Automotive, Electrical and Electronical