

Amodel® Supreme AE-9933 BK 324
PPA-GF33

Syensqo

Electrically Insulating, High Glycol Resistance.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.003	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.01	mm/mm	ASTM D 955
Water Absorption, 24hr	0.16	%	ASTM D 570

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	12000	MPa	ISO 527
Stress at Break	190	MPa	ISO 527
Strain at Break	2.1	%	ISO 527
Impact Strength (Charpy), +23°C	48	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	7.4	kJ/m ²	ISO 179/1eA
Flexural Modulus (23°C)	11500	MPa	ISO 178
Notched Impact Strength (Izod), 23°C	8.4	kJ/m ²	ISO 180/1A
Impact Strength (Izod), 23°C	37	kJ/m ²	ISO 180/1U
ASTM Data			
Tensile Modulus	12600	MPa	ASTM D 638
Tensile Strength at Break	199	MPa	ASTM D 638
Elongation at Break	2.1	%	ASTM D 638
Flexural Modulus	11200	MPa	ASTM D 790
Notched Impact Strength (Izod), 1/8 in	69	J/m	ASTM D 256
Impact Strength (Izod), 1/8 in	660	J/m	ASTM D 256

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	327	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	304	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	319	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	16	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	65	E-6/K	ISO 11359-1/-2

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	600	-	IEC 60112
ASTM Data			
Dielectric Strength, Short Time	29	kV/mm	ASTM D 149
Dissipation Factor, 1 MHz	0.017	-	ASTM D 150
Dielectric Constant, 1 MHz	4.1	-	ASTM D 150
Surface Resistivity	2.4E16	Ohm	ASTM D 257
Volume Resistivity	1.8E16	Ohm*cm	ASTM D 257

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1480	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.06	%	-
Melt temperature	332 - 354	°C	-
Mold temperature	180	°C	-
Zone 1	318 - 332	°C	-
Zone 2	318 - 332	°C	-
Zone 3	326 - 342	°C	-

Characteristics

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Processing

Injection Molding

Features

Creep Resistance

Delivery form

Pellets, Black

Chemical Resistance

General Chemical Resistance, Hydrolysis

Additives

Lubricants, Release agent

Applications

Aircraft and Aerospace, Automotive, Electrical and Electronical

Special Characteristics

Heat aging stabilized