

ECOTRAN® E5060S

PPS-(GF+MF)60

HDC Polyall

Rheological properties	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	150	MPa	ISO 527
Strain at Break	0.9	%	ISO 527
Impact Strength (Charpy), +23°C	22	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m ²	ISO 179/1eA
Flexural Modulus (23°C)	19000	MPa	ISO 178
Flexural strength	240	MPa	ISO 178
Rockwell Hardness	R 120	-	ISO 2039-2

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Melting Temperature (10°C/min)	280	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	265	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	13	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	V-0	class	UL 94
Thickness tested	3.2	mm	-

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	4.6	-	IEC 62631-2-1
Dissipation Factor, 1MHz	16	E-4	IEC 62631-2-1
Volume Resistivity	1E14	Ohm*m	IEC 62631-3-1
Electric Strength	25	kV/mm	IEC 60243-1
Comparative tracking index	175	-	IEC 60112

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.02	%	Sim. to ISO 62
Density	1880	kg/m ³	ISO 1183