



Solplast TH 60A8900 A

TPS

Uteksol d.o.o.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt Flow Index, MFI	18	g/10min	ISO 1133
MFI temperature	190	°C	-
MFI load	5	kg	-

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Compression Set under constant strain, 23°C	18	%	ISO 815
Compression Set under constant strain, 70°C	56	%	ISO 815
Compression Set under constant strain, 100°C	84	%	ISO 815
Tear strength	22	kN/m	ISO 34-1
Shore Hardness A (15s)	60	-	ISO 868
Tensile Strength	5.2	MPa	ISO 37
Strain at Break	580	%	ISO 37

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1060	kg/m³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	160 - 220	°C	-
Mold temperature	30 - 40	°C	-

Characteristics

Processing

Injection Molding

Features

Copolymer