+135-3858-6433 (GuangDong)
+188-1699-6168 (ShangHai)
+852-6957-5415 (HongKong)

WeConnectScience

LG Chem

BM662

Description

BM662 is a blow molding ABS for spoilers

Key Features

Standard Purpose, High Heat Resistance, Paintability

Application

Spoiler

Properties	Condition	Method	Unit	BM662
Physical				
Specific Gravity	23℃	ASTM D792		1.04
Mold Shrinkage	23℃, 3.2mm	ASTM D955	%	0.4 ~ 0.7
Melt Flow Index	220℃, 10kg	ASTM D1238	g/10min	4
Mechanical				
Tensile Strength at Yield	23℃, 50mm/min, 3.2mm	ASTM D638	MPa	43
Tensile Elongation at Break	23℃, 50mm/min, 3.2mm	ASTM D638	%, (Min)	10
Flexural Strength	23℃, 15mm/min, 3.2mm	ASTM D790	MPa	69
Flexural Modulus	23℃, 15mm/min, 3.2mm	ASTM D790	MPa	2000
Izod Impact Strength	Notched, 3.2mm, 23℃	ASTM D256	J/m	300
Izod Impact Strength	Notched, 3.2mm, -30℃	ASTM D256	J/m	160
Izod Impact Strength	Notched, 6.4mm, 23℃	ASTM D256	J/m	300
Izod Impact Strength	Notched, 6.4mm, -30℃	ASTM D256	J/m	160
Rockwell Hardness	R-Scale	ASTM D785		101
Thermal				
Heat Deflection Temperature	Edgewise, 1.82MPa, 6.4mm, Unannealed	ASTM D648	℃	95
Vicat Softening Temperature	50N, 50℃/h	ASTM D1525	℃	104

Note

Typical values can be used only for the purpose of selecting material, and there can be variation within normal tolerances for various colors.
Values given should not be interpreted as specification and not be used for designing part or tool.
All properties, except melt flow index are measured by injection molded specimens after 48 hours storage at 23℃, 50% relative humidity.

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Processing Guide (Injection Molding)

Processing Parameters	Unit	Value
Drying Temperature	℃	80 ~ 90
Drying Time	hrs	3 ~ 4
Injection Temperature	℃	230 ~ 270
Mold Temperature	℃	40 ~ 80
Screw Speed	rpm	30 ~ 60

Note

Injection Temperature & Screw Speed are only mentioned as general guidelines.
These may not apply or need adjustment in specific situations such as low shot sizes, thin wall molding and gas-assist molding.