

# Panlite® AM-9931ZA

## TEIJIN LIMITED - Polycarbonate Alloy

### General Information

#### Product Description

Polycarbonate/Polyester alloy

#### General

Properties	• Chemical Resistant	• Good Impact Resistance	• UV Resistant
Uses	• Automotive Exterior Parts		
Forms	• Pellets		
Processing Method	• Injection Molding		

### ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.22	g/cm <sup>3</sup>	ISO 1183
Melt Volume-Flow Rate (MVR) (280°C/2.16 kg)	25	cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.70 to 1.0	%	
Flow : 4.00 mm	0.70 to 1.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	60.0	MPa	ISO 527-2/50
Tensile Stress (Break, 23°C)	68.0	MPa	ISO 527-2/50
Tensile Strain (Break, 23°C)	120	%	ISO 527-2/50
Flexural Modulus <sup>2</sup> (23°C)	2300	MPa	ISO 178
Flexural Stress <sup>2</sup> (23°C)	85.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	30	kJ/m <sup>2</sup>	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	105	°C	
CLTE - Flow	8.0E-5	cm/cm/°C	ISO 11359-2
CLTE - Transverse	8.0E-5	cm/cm/°C	ISO 11359-2

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	4.0 to 8.0	hr
Processing (Melt) Temp	260 to 280	°C
Mold Temperature	50 to 80	°C

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 2.0 mm/min