



Sicoflex® 91

Ravago Manufacturing Europe - Acrylonitrile Butadiene Styrene

General Information

Product Description

ABS high impact for injection molding

General

Material Status	• Commercial: Active
Availability	• Europe
Features	• High Impact Resistance
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	12	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.70	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	40.0	MPa	ISO 527-2
Tensile Stress (Break)	35.0	MPa	ISO 527-2
Tensile Strain (Break)	20	%	ISO 527-2
Flexural Modulus	2200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-30°C	12	kJ/m ²	
23°C	28	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	88.0	°C	ISO 75-2/A
Vicat Softening Temperature			
--	94.0	°C	ISO 306/B50
--	98.0	°C	ISO 306/A50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+14	ohms·cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	30	kV/mm	IEC 60243-1
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.6 mm		HB	
3.2 mm		HB	
Glow Wire Flammability Index (2.0 mm)	650	°C	IEC 60695-2-12

Notes

¹ Typical properties: these are not to be construed as specifications.