



RavaSafe® ZH-LSF 25

Ravago Manufacturing Europe - Thermoplastic

General Information

Product Description

RavaSafe® ZH-LSF 25 is a thermoplastic zero halogen, low smoke flame retardant compound designed for general purpose insulation and sheathing applications.

This compound combines good processing and good mechanical properties.

Typical Application: Telecom, LV power cable application Standard norms (type of material) : EN 50363 (T17, TM7), VDE 0207 / 0250 (HM2, HM4, HI2), BS 7655 (LTS 2), IEC 60502 (ST8) and IEC 60092-360 (SHF1)

General

Material Status	• Commercial: Active		
Availability	• Europe	• Latin America	• North America
Additive	• Flame Retardant		
Features	• Flame Retardant • Good Processability	• Halogen Free • Low Smoke Emission	
Uses	• Wire & Cable Applications		
Appearance	• Colors Available		
Processing Method	• Extrusion		

Properties¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.52	g/cm ³	ASTM D792
Density (23°C)	1.52	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) ² (150°C/21.6 kg)	5.1	g/10 min	ISO 1133
Water Immersion - 24h (70°C)	0.310	mg/cm ²	IEC 60811-402
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress ³	13.0	MPa	IEC 60811-501
Tensile Strain ³ (Break)	180	%	IEC 60811-501
Elastomers	Nominal Value	Unit	Test Method
Tear Strength	5.80	kN/m	BS 6469 99.1
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	44		ASTM D2240
Shore Hardness (Shore D, 15 sec)	44		ISO 868
Aging	Nominal Value	Unit	Test Method
Change in Tensile Stress			
70°C, 4 hr, in IRM 902 Oil	-30	%	IEC 60811-404
120°C, 168 hr	25	%	IEC 60811-501
Change in Tensile Strain at Break			
70°C, 4 hr, in IRM 902 Oil	> -10	%	IEC 60811-404
120°C, 168 hr	-3.0	%	IEC 60811-501

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Flammability	Nominal Value	Unit	Test Method
Oxygen Index	21	%	ASTM D2863
Oxygen Index	21	%	ISO 4589-2
Acid Gas Emission Conductivity	< 2.50	µS/mm	IEC 60754-2
Acid Gas Emission pH	> 4.30		IEC 60754-2
Halogen Content	< 1	%	IEC 60754-1

Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	130	°C
Cylinder Zone 2 Temp.	140	°C
Cylinder Zone 3 Temp.	150	°C
Cylinder Zone 4 Temp.	160	°C
Cylinder Zone 5 Temp.	160	°C
Adapter Temperature	165	°C
Head Temperature	170	°C
Die Temperature	170	°C

Extrusion Notes

RavaSafe® ZH-LSF 25 is a product able to run on standard extruders, based on low compression screw and head. This compound is supplied in aluminum foil bags. Pre-drying is not required before extrusion process.

Notes

¹ Typical properties: these are not to be construed as specifications.

² Procedure B

³ 200 mm/min