

# Ravamid<sup>®</sup> B GF20 BK

Polyamide 6  
Industrial Quality Compound

## Description:

Polyamide 6 black, containing recycled material, 20% glass fibre reinforced

## General

Density	ISO 1183	1.28	g/cm <sup>3</sup>
Mold shrinkage (Parallel)		0.20	%
Mold shrinkage (Perpendicular)		0.80	%

## Thermal

HDT/A (1,82MPa)	ISO 75A	190	°C
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## Mechanical

Izod notched impact strength (23 °C)	ISO 180	6,0	kJ/m <sup>2</sup>
Charpy notched impact strength (23 °C)	ISO 179	5,5	kJ/m <sup>2</sup>
Charpy unnotched impact strength (23 °C)	ISO 179	35	kJ/m <sup>2</sup>
Tensile strength at break (23 °C)	ISO 527	102	MPa
Elongation at break (23 °C)	ISO 527	4,2	%
Tensile modulus (23 °C)	ISO 527	5000	MPa
Flexural modulus (23 °C)	ISO 178	4200	MPa

## Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

## Various

Humidity	ISO 960	≤0.15	%
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