



Hylon N2030H4L2 BK310

Polyamide 6 Prime Compound

Product Description : 30% Glass Fiber Reinforced, Black Colour, Polyamide 6

Key Features : HYLON N2030H4L2 BK310 is long term heat stabilized and lubricated PA6 compound with good strength, high processability and stiffness

Process Method : Injection Moulding

Uses : Designed for Automotive Applications

Revision Date : 01.01.2023

	Value	Unit	Standard
Physical			
Density	1,36	gr / cm3	ISO 1183 1-A
Mechanical			
Tensile Stress at Break	160	MPa	ISO 527-1
Yield Strength	165	MPa	ISO 527-1
Elongation at Break	3,5	%	ISO 527-1
Tensile Modulus	9500	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	12	kJ/m2	ISO 180/1A
Charpy Impact Strength (Notched)	12	kJ/m2	ISO 179/1A
Flexural Modulus	7400	Mpa	ISO 178
Flexural Strength	225	Mpa	ISO 178
Charpy Impact Strength (Unnotched)	60	kJ/m2	ISO 179/1U
Charpy Impact Strength (notched (-38 C)	6,5	kJ/m2	ISO 179/1
Charpy Impact Strength (Unnotched)	70	kJ/m2	ISO 179/1A
Thermal			
HDT (0.45 Mpa)	217	°C	ISO 75B
HDT (1.8 Mpa)	200	°C	ISO 75A
Vicat Softening Point (50°C/50N)	213	°C	ISO 306
Vicat Softening Point (120°C/10N)	217	°C	ISO 306



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Flammability

Flammability (1,6 mm)	HB	*	UL 94
Flammability (3,2 mm)	HB	*	UL 94
Flammability (0,8 mm)	HB	*	UL 94

Electrical

CTI	450	V	IEC 60112
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Drying Condition

Drying Time(hr)	2-4
Drying Temperature(C)	90

Molding Condition

Barrel Rear	235-240
Barrel Center	240-250
Barrel Front	250-265
Nozzle	250-265
Mould Temperature	80

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.