



Ravamid® B GF25 NC

Ravago Manufacturing Europe - Polyamide 6

General Information

Product Description

Polyamide 6, containing recycled material, 25% glass fiber reinforced, good mechanical properties. Also available Heat Stabilized (H) and UV Stabilized (UV)

General

Material Status	• Commercial: Active
Availability	• Europe
Filler / Reinforcement	• Glass Fiber, 25% Filler by Weight
Recycled Content	• Yes
Appearance	• Natural Color

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Molding Shrinkage			
Across Flow	0.90	%	
Flow	0.45	%	
Humidity	< 0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	6500	MPa	ISO 527-1
Tensile Stress (Break, 23°C)	120	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	4.0	%	ISO 527-2
Flexural Modulus (23°C)	5600	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	50	kJ/m ²	ISO 179
Notched Izod Impact Strength	8.5	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	180	°C	
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.6 mm	HB		
3.2 mm	HB		
Glow Wire Flammability Index (2.0 mm)	650	°C	IEC 60695-2-12

Notes

¹ Typical properties: these are not to be construed as specifications.