

# Ravamid<sup>®</sup> B GF30 T NC

Polyamide 6

Industrial Quality Compound

## Description:

Polyamide 6 from recycle, 30% glass fiber reinforced, good mechanical properties, impact modified, natural colour. Also available Heat Stabilized (H) and UV Stabilized.

## General

Density	ISO 1183	1.33	g/cm <sup>3</sup>
Mold shrinkage (Parallel)		0.20	%
Mold shrinkage (Perpendicular)		0.65	%

## Thermal

HDT/A (1,82MPa)	ISO 75A	185	°C
Melting point	ISO 3146	215	°C

## Mechanical

Izod notched impact strength (23 °C)	ISO 180	11	kJ/m <sup>2</sup>
Charpy notched impact strength (23 °C)	ISO 179	11	kJ/m <sup>2</sup>
Charpy unnotched impact strength (23 °C)	ISO 179	60	kJ/m <sup>2</sup>
Tensile strength at break (23 °C)	ISO 527	130	MPa
Elongation at break (23 °C)	ISO 527	4	%
Tensile modulus (23 °C)	ISO 527	7800	MPa
Flexural modulus (23 °C)	ISO 178	7200	MPa

## Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Burning rate (FMVSS 302)	ISO 3795	<100	mm/min
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

## Various

Humidity	ISO 960	≤0.15	%
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