



Hylon N1020H2L NT034

Polyamide 66 Prime Compound

Product Description : 20% Glass Fibre Reinforced, Polyamide 66 Compound

Key Features : HYLON N1020H2L NT034 is lubricated PA66 compound with excellent strength and stiffness properties

Process Method : Injection moulding

Uses : Recommended for general applications and purposes

Revision Date : 01.01.2023

	Value	Unit	Standard
Physical			
Density	1,28	gr / cm3	ISO 1183 1-A
Mechanical			
Tensile Stress at Break	140	MPa	ISO 527-1
Elongation at Break	2,5	%	ISO 527-1
Tensile Modulus	6800	MPa	ISO 527-1
Izod Impact Strength (Notched) (23°C)	7	kJ/m2	ISO 180/1A
Flexural Modulus	4500	Mpa	ISO 178
Flexural Strength	195	Mpa	ISO 178
Thermal			
HDT (0.45 Mpa)	230	°C	ISO 75B
HDT (1.8 Mpa)	220	°C	ISO 75A
Ash Content (600 °C)	20	%	ISO 3451-1
Flammability			
Flammability (1,6 mm)	HB	*	UL 94

Drying Condition

Drying Time(hr) 2-4

Drying Temperature(°C) 90

Molding Condition (°C)



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1st Zone (hopper)(°C)	265-275
2nd Zone(°C)	275-285
3rd Zone(°C)	285-295
Nozzle(°C)	285-295
Mold Temperature(°C)	80

Important Notice;

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.