



## HYLON N1050H2L BK397

### Polyamide 66 Prime Compound

**Product Description :** 50% Glass Fibre Reinforced, Black Colour, Polyamide 66 Compound

**Key Features :** HYLON N1050H2L BK397 is heat stabilized PA66 compound with excellent strength and stiffness properties

**Process Method :** Injection moulding

**Uses :** Recommended for general applications and purposes

**Revision Date :** 01.01.2023

|                                       | Value | Unit     | Standard     |
|---------------------------------------|-------|----------|--------------|
| <b>Physical</b>                       |       |          |              |
| Density                               | 1,57  | gr / cm3 | ISO 1183 1-A |
| <b>Mechanical</b>                     |       |          |              |
| Tensile Stress at Break               | 230   | MPa      | ISO 527-1    |
| Yield Strength                        | 232   | MPa      | ISO 527-1    |
| Elongation at Break                   | 2,2   | %        | ISO 527-1    |
| Tensile Modulus                       | 16500 | MPa      | ISO 527-1    |
| Izod Impact Strength (Notched) (23°C) | 19    | kJ/m2    | ISO 180/1A   |
| Charpy Impact Strength (Notched)      | 19    | kJ/m2    | ISO 179/1A   |
| Flexural Modulus                      | 13000 | Mpa      | ISO 178      |
| Flexural Strength                     | 320   | Mpa      | ISO 178      |
| Izod Impact Strength (Unnotched)      | 85    | kJ/m2    | ISO 180/1A   |
| Charpy Impact Strength (Unnotched)    | 95    | kJ/m2    | ISO 179/1A   |
| <b>Thermal</b>                        |       |          |              |
| HDT (1.8 Mpa)                         | 245   | °C       | ISO 75A      |
| <b>Flammability</b>                   |       |          |              |
| Flammability (1,6 mm)                 | HB    | *        | UL 94        |

#### Drying Condition

Drying Time(hr) 2-4



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|                        |    |
|------------------------|----|
| Drying Temperature(°C) | 90 |
|------------------------|----|

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**Molding Condition (°C)**

|                       |         |
|-----------------------|---------|
| 1st Zone (hopper)(°C) | 265-275 |
|-----------------------|---------|

|              |         |
|--------------|---------|
| 2nd Zone(°C) | 275-285 |
|--------------|---------|

|              |         |
|--------------|---------|
| 3rd Zone(°C) | 285-295 |
|--------------|---------|

|            |         |
|------------|---------|
| Nozzle(°C) | 285-295 |
|------------|---------|

|                      |    |
|----------------------|----|
| Mold Temperature(°C) | 80 |
|----------------------|----|

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**Important Notice;**

The above results are obtained from the tests conducted in Ravago Petrokimya laboratories on injection molded ISO samples and cannot be used directly to determine end-use or design specification. Datasheet values represent a statistical average of product properties and they may be subject to change as new information becomes available. Customers and other users should make their own independent determination that the product is suitable for the intended use. Ravago Petrokimya accepts no responsibility for results obtained by the application of this information and disclaims all warranties that might arise in connection with this information.