



Sicoklar® E01.15

Ravago Manufacturing Europe - Polycarbonate

General Information

Product Description

PC, general purpose grade, for injection molding

General

Material Status	• Commercial: Active
Availability	• Europe • North America
Features	• General Purpose
Uses	• General Purpose
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	15	g/10 min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	ISO 2577
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	63.0	MPa	ISO 527-2
Tensile Stress (Break)	58.0	MPa	ISO 527-2
Tensile Strain (Break)	70	%	ISO 527-2
Flexural Modulus	2400	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength			ISO 180/A
-30°C	15	kJ/m ²	
23°C	60	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Annealed)	140	°C	ISO 75-2/A
Vicat Softening Temperature			
--	144	°C	ISO 306/B50
--	150	°C	ISO 306/A50
Ball Pressure Test (125°C)	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms·cm	IEC 60093
Electric Strength (1.00 mm, in Oil)	17	kV/mm	IEC 60243-1
Comparative Tracking Index	250	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
3.2 mm	HB		
0.75 mm	V-2		
1.6 mm	V-2		
Glow Wire Flammability Index (2.0 mm)	850	°C	IEC 60695-2-12