

Mablex[®] SA 966

PC/ASA

Prime Compound

Description:

PC/ASA blend heat resistant grade, also available UV stabilized in all colour

General

Density	ISO 1183	1.15	g/cm ³
MFI (260°C/5kg)	ISO 1133	20	g/10min

Thermal

HDT/A (1,82MPa)	ISO 75A	110	°C
Vicat softening point (B50 (50N))	ISO 306	127	°C
Ball pressure test (75°C)	IEC 60695-10-2	Pass	°C

Mechanical

Izod notched impact strength (23°C)	ISO 180	50	kJ/m ²
Izod notched impact strength (-30°C)	ISO 180	20	kJ/m ²
Tensile stress at yield	ISO 527	58	MPa
Tensile stress at break	ISO 527	47	MPa
Elongation at break	ISO 527	80	%
Flex modulus	ISO 178	2500	MPa

Flammability

Flammability (3,2mm)	UL94	HB	
Flammability (1,6mm)	UL94	HB	
Burning rate (FMVSS 302)	ISO 3795	34	mm/min
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	750	°C

Various

Surface resistivity	IEC 60093	1.00E+14	Ohm
Volume resistivity	IEC 60093	1.00E+15	Ohm.cm
Dielectric rigidity (Oil 1mm)	IEC 60243-1	24	kV/mm
CTI	IEC 60112	225	V
Linear Mould Shrinkage	internal method	0.5-0.7	%