

## RAVAPURA® PP 4512 T20 UV

Polypropylene compound with 45% post-consumer recycled content

### OVERVIEW

Description	PP compound based on post-consumer recycled (PCR) material, UV stabilized
Applications	Injection molding
Filler type & content	20% talcum
% of recycled content on plastic content	60% PCR
% of total recycled content on compound	45% PCR
Certifications	Declaration available upon request
Appearance	Available in dark colors and black

### GENERAL PROPERTIES

	Nominal Value (SI)	Unit	Test Method
MFI (230°C / 2.16 kg)	12	g/10 min	ISO 1133
Ash content (600 °C)	20	%	ISO 3451
Density	1.04	g/cm <sup>3</sup>	ISO 1183

### MECHANICAL PROPERTIES

	Nominal Value (SI)	Unit	Test Method
Charpy notched impact strength (23°C)	5.5	kJ/m <sup>2</sup>	ISO 179
Charpy unnotched impact strength (23°C)	N.B	kJ/m <sup>2</sup>	ISO 179
Tensile strength at yield (23°C)	22	MPa	ISO 527
Elongation at break (23°C)	20	%	ISO 527
Tensile Modulus (23°C)	1800	MPa	ISO 527
Flexural Modulus (23°C)	2000	MPa	ISO 178

### THERMAL PROPERTIES

	Nominal Value (SI)	Unit	Test Method
Vicat softening point (B50 – 50N)	65	°C	ISO 306

**Note:** Properties not to be construed as specifications