



# ENFLEX® VL-120-70A

## Ravago Manufacturing Turkey - Thermoplastic Vulcanizate

### General Information

#### Product Description

This polyolefin based non-hygroscopic thermoplastic elastomer (TPE-V) compound is a high performance, dynamically vulcanized EPDM/PP blend. EZFLEX® series are completely recyclable and can be processed with conventional thermoplastics machinery

#### Additive Packages :

T / Heat and UV stabilizer

#### Key Features :

Excellent ozone, UV and weathering resistance

Low compression set and rubberlike elasticity in a wide temperature range

Colorable with proper MB (PE, PP, etc. based)

#### Process Method :

Extrusion, coextrusion, blow molding, injection molding

#### Uses :

Automotive, construction, home appliances, wire& cable, industrial applications

#### General

Material Status	• Commercial: Active		
Availability	• Europe		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant • Good Colorability • Good Weather Resistance • Heat Stabilized	• High Elasticity • Low Compression Set • Ozone Resistant • Recyclable Material	• UV Resistant • UV Stabilized
Uses	• Appliances • Automotive Applications	• Construction Applications • Industrial Applications	• Wire & Cable Applications
Processing Method	• Blow Molding • Coextrusion	• Extrusion • Injection Molding	

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	0.960	g/cm <sup>3</sup>	ISO 1183/A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	2.80	MPa	ISO 37
Tensile Stress (300% Strain)	4.40	MPa	ISO 37
Tensile Stress (Break)	7.20	MPa	ISO 37
Tensile Elongation (Break)	570	%	ISO 37
Tear Strength - Across Flow	51.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	25	%	
70°C, 22 hr	33	%	
100°C, 22 hr	41	%	

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Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	70		ISO 868

  

Thermal	Nominal Value	Unit
Brittleness Temperature	-45.0	°C
Service Temperature		
Dynamic	125	°C
Static	135	°C

### Processing Information

Injection	Nominal Value	Unit
Drying Temperature	80 to 90	°C
Drying Time	2.0	hr
Hopper Temperature	170 to 180	°C
Middle Temperature	180 to 190	°C
Front Temperature	190 to 200	°C
Nozzle Temperature	200 to 210	°C
Processing (Melt) Temp	210 to 220	°C
Mold Temperature	10 to 50	°C

#### Injection Notes

Max Allowable Melt Temperature: 250°C

Extrusion	Nominal Value	Unit
Drying Temperature	80 to 90	°C
Drying Time	2.0	hr
Cylinder Zone 1 Temp.	170 to 190	°C
Cylinder Zone 3 Temp.	180 to 195	°C
Cylinder Zone 5 Temp.	195 to 205	°C
Adapter Temperature	200 to 210	°C
Die Temperature	200 to 220	°C

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.