



ENFLEX® VU-420-50A

Ravago Manufacturing Turkey - Thermoplastic Vulcanizate

General Information

Product Description

This polyolefin based thermoplastic elastomer (TPE-V) compound is a dynamically vulcanized EPDM/PP blend with improved flow behaviour. ENFLEX® series are completely recyclable and can be processed with conventional thermoplastics machinery

Additive Packages :

T / Heat and UV stabilizer

Key Features :

Excellent ozone, UV and weathering resistance
Rubberlike elasticity in a wide temperature range
Low compression set
Easy processing
Easy colorability with proper MB (PE, PP, etc.)

Process Method :

Extrusion, coextrusion, blow molding, sheet extrusion, injectionj/multi injection molding

Uses :

Automotive, construction, home appliances, wire&cable, industrial applications

General

Material Status	• Commercial: Active		
Availability	• Europe		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant	• Good Weather Resistance	• Ozone Resistant
	• Good Colorability	• Heat Stabilized	• Recyclable Material
	• Good Flow	• High Elasticity	• UV Resistant
	• Good Processability	• Low Compression Set	• UV Stabilized
Uses	• Appliances	• Construction Applications	• Wire & Cable Applications
	• Automotive Applications	• Industrial Applications	
Processing Method	• Blow Molding	• Extrusion	• Multi Injection Molding
	• Coextrusion	• Injection Molding	• Sheet Extrusion

Properties¹

Physical	Nominal Value	Unit	Test Method
Density	0.980	g/cm ³	ISO 1183/A

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Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	1.50	MPa	ISO 37
Tensile Stress (300% Strain)	2.80	MPa	ISO 37
Tensile Stress (Break)	6.00	MPa	ISO 37
Tensile Elongation (Break)	520	%	ISO 37
Tear Strength - Across Flow	26.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	21	%	
70°C, 22 hr	25	%	
100°C, 22 hr	32	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	50		ISO 868
Thermal	Nominal Value	Unit	
Brittleness Temperature	-45.0	°C	
Service Temperature			
Dynamic	110	°C	
Static	135	°C	

Processing Information			
Injection	Nominal Value	Unit	
Drying Temperature	80 to 90	°C	
Drying Time	2.0	hr	
Hopper Temperature	170 to 180	°C	
Middle Temperature	180 to 190	°C	
Front Temperature	190 to 200	°C	
Nozzle Temperature	200 to 210	°C	
Processing (Melt) Temp	210 to 220	°C	
Mold Temperature	10 to 50	°C	
Injection Notes			
Max Allowable Melt Temperature: 250°C			
Extrusion	Nominal Value	Unit	
Drying Temperature	80 to 90	°C	
Drying Time	2.0	hr	
Cylinder Zone 1 Temp.	170 to 190	°C	
Cylinder Zone 3 Temp.	180 to 195	°C	
Cylinder Zone 5 Temp.	195 to 205	°C	
Adapter Temperature	200 to 210	°C	
Die Temperature	200 to 220	°C	

Notes

¹ Typical properties: these are not to be construed as specifications.