



EZPRENE VL-321-50A

EZPRENE-V

Water	Excellent
Alcohol	Excellent
Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good
Drying Condition	
Drying Time(hr)	Not required
Drying Temperature(C)	Not required

Molding Condition

Barrel Rear	150-160
Barrel Center	155-165
Barrel Front	165-175
Nozzle	170-175
Melt Temperature	170-180
Mould Temperature	10-50
Max Allowable Melt Temperature	220 C

Extrusion Condition (°C)

Feed Zone Temperature (°C)	145 - 150
Compression Zone Temperature (°C)	145 - 155
Melting Zone Temperature (°C)	155 - 160
Extruder Head Temperature (°C)	155 - 165
Die Temperature (°C)	160 - 165

