



# ENSOFIT SD-400-60A

## Ravago Manufacturing Turkey - Thermoplastic Elastomer

### General Information

#### Product Description

This polyolefin based thermoplastic elastomer (SEBS) compound is transparent, unfilled and completely recyclable. ENSOFIT® series can be processed with conventional thermoplastics machinery

#### Additive Packages :

T / Heat and UV stabilizer

#### Key Features :

Transparent

Excellent ozone, UV and weathering resistance

Rubberlike elasticity in a wide temperature range

Easy colorability with proper MB (PE, PP, etc. based)

#### Process Method :

Extrusion, coextrusion, sheet extrusion

#### Uses :

Extruded parts (seals, tubes, profiles, hoses, etc.) for construction and furniture

#### General

Material Status	• Commercial: Active		
Availability	• Europe	• North America	
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Chemical Resistant	• Heat Stabilized	• Recyclable Material
	• Good Colorability	• High Elasticity	• UV Resistant
	• Good Weather Resistance	• Ozone Resistant	• UV Stabilized
Uses	• Construction Applications	• Hose	• Seals
	• Furniture	• Profiles	• Tubing
Appearance	• Clear/Transparent		
Processing Method	• Coextrusion	• Extrusion	• Sheet Extrusion

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm <sup>3</sup>	ISO 1183/A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (100% Strain)	1.80	MPa	ISO 37
Tensile Stress (300% Strain)	2.50	MPa	ISO 37
Tensile Stress (Break)	8.60	MPa	ISO 37
Tensile Elongation (Break)	700	%	ISO 37
Tear Strength - Across Flow	38.0	kN/m	ISO 34-1
Compression Set			ASTM D395B
23°C, 72 hr	19	%	
70°C, 22 hr	39	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore A, 3 sec)	60		ISO 868

## ENSOFTE SD-400-60A

### Ravago Manufacturing Turkey - Thermoplastic Elastomer

Thermal	Nominal Value	Unit
Brittleness Temperature	-55.0	°C
Service Temperature		
Dynamic	90	°C
Static	135	°C

### Processing Information

Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	170 to 190	°C
Cylinder Zone 3 Temp.	180 to 195	°C
Cylinder Zone 5 Temp.	195 to 205	°C
Adapter Temperature	200 to 210	°C
Die Temperature	200 to 220	°C

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.